

Assemble instruction



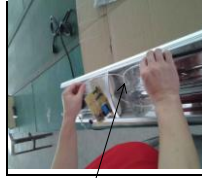
1  
install heating element 1.



2  
install heating element 2.



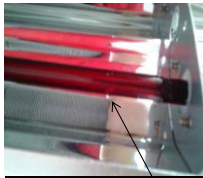
3  
After installing the carbon heating element, fixing the heating element by the clip.



4  
After installing the heating element, pull the connection cable to the PCB box connector.



5  
First step: let the air hole upward.



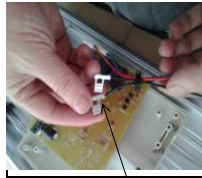
6  
Second step: let the air hole slowly turn downward.



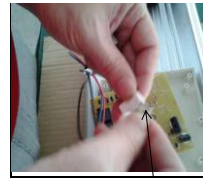
7  
Third step: fix the heating element with connection cable.



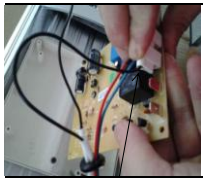
8  
Fourth step: the connection cable through the back of the PCB box.



9  
Terminal block



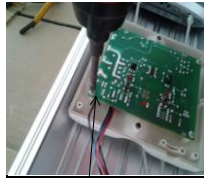
10  
Fifth step: put the white pipe casing on the terminal block



11  
Sixth step: four connection cables thread the PCB board connector.



12  
Seventh step: turn over the PCB board, set the back lid to the PCB box.



13  
Eighth step: install screws on the PCB board.



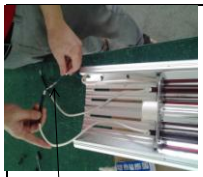
14  
Ninth step: put top cover on the PCB box.



15  
Tenth step: install screws on the top cover of PCB box.



16  
Eleventh step: set the opposite end wires into black silicon.



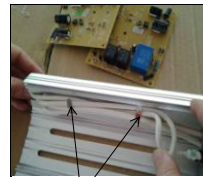
17  
Twelfth step: buckle the wire's terminal on the other.



18  
Thirteenth step: buckle the wire's terminal on the other.



19  
Fourteenth step: blow the black silicone tube tightly with hotblower.



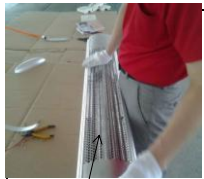
20  
Fifteenth step: tidy up all the wires, then buckle up with the ear wire clasp.



21  
Sixteenth step: install PCB box protection board.



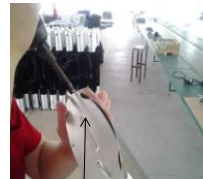
22  
Seventeenth step: as shown in the picture.



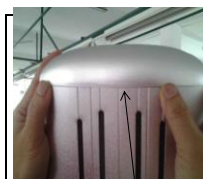
23  
Eighteenth step: install 2096-S safe net.



24  
Nineteenth step: install the under damper.



25  
Twentieth step: install the top damper.



26  
Twenty-first step: install the aluminum cover. the joint of aluminum cover and tensile aluminum should be parallel, and the joint cannot have a seam.



27  
Twenty-second step: install aluminum cover screws.



28  
Twenty-third step: install net cover.